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INVESTIGATION ON DEVELOPING LOW COST CONCRETE BY USING PAPER INDUSTRY WASTE

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ABSTRACT

This chapter deals with the paper industry waste called hypo slude. It means that the broken, low quality paper fibers are separated out to become waste sludge in the factories .So that they are required lots of place for dumping and the wastes causes environmental effect so we need to reduce it by using the wastes as in the construction we reduce the level of waste less and we use it in a right place .So we are reducing the environmental effect and save our earth. By using the paper industry waste we are finding that it gives additional strength to the concrete without any side effect or not. This hypo sludge consumes a large percentage of local landfill space for each and every year. To reduce disposal and pollution problems emanating from these industrial wastes, it is most essential to develop profitable building materials from them. Keeping this in view, investigations were undertaken to produce low cost concrete by blending various ratios of cement with hypo.

1. INTRODUCTION

Energy plays a crucial role in growth of developing countries like India. In the context of low availability of non-renewable energy resources coupled with the requirements of large quantities of energy for Building Materials like cement, the importance of using industrial waste cannot be under estimated. Concrete is a composite construction material composed of cement, aggregate (generally a coarse aggregate made of gravels or crushed rocks such as limestone, or granite, plus a fine aggregate such as sand), water, and/or admixtures. Concrete is made by mixingThe proportionate quantity of each material (i.e. Cement, water and aggregates) affects the properties of hardened concrete. Cement manufacturing industry is one of the carbon dioxide emitting sources besides deforestation and burning of fossil fuels. Globally industry contributes about 7% of greenhouse gas emission to the earth's atmosphere. In order to address environmental effects associated with cement manufacturing and constantly vanishing natural resources, there is a need to find alternative binders to make concrete industry sustainable During manufacturing of 1 tons of Ordinary Portland Cement

(OPC) we need about 1 to 1⅓ ton of earth resources like limestone, etc and from this manufacture an equal amount of carbon dioxide is released into the atmosphere. In this Scenario, the search for cheaper substitute to OPC is a needful one. Paper making generally produces a large amount of solid waste. Paper fibers can be recycled only a limited number of times before they become too short or weak to make high quality paper.

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2. MATERIAL COLLECTION

2.1 Cement

Ordinary Portland cement, 53Grade (Hathi OPC) conforming to IS:8112-1989 is used.Ordinary Portland cement, 53Grade was used for casting all the Specimens. Different types of cement have different water requirements to produce pastes of standard consistence. Different types of cement also will produce concrete have a different rates of strength development. The choice of brand and type of cement is the most important to produce a good quality of concrete. The type of cement affects the rate of hydration, so that the strengths at early ages can be considerably influenced by the particular cement used. It is also important to ensure compatibility of the chemical and mineral admixtures with cement.

2.2 Fine Aggregate

Locally available river sand conforming to Grading zone II of IS: 383 –1970. Clean and dry river sand available locally will be used. Sand passing through IS 4.75mm Sieve will be used for casting all the specimens.

2.3 Coarse Aggregate

Locally available crushed blue granite stones conforming to graded aggregate of nominal size 12.5 mm as per IS: 383 – 1970. Crushed granite aggregate with specific gravity of 2.77 and passing through 4.75 mm sieve and will be used for casting all specimens. Several investigations concluded that maximum size of coarse aggregate should be restricted in strength of the composite. In addition to cement paste – aggregate ratio, aggregate type has a great influence on concrete dimensional stability.

2.4 Water

Casting and curing of specimens were done with the potable water that is available in the college premise

2.5 HYPO SLUDGE

This hypo sludge contains, low calcium and maximum calcium chloride and minimum amount of silica. Hypo sludge behaves like cement because of silica and magnesium properties. This silica and magnesium improve the setting of the concrete.

FIG 2.1 Hypo sludge

Where, this hypo sludge contains, low calcium and maximum calcium chloride and minimum amount of silica. Hypo sludge behaves like cement because of silica and magnesium properties. This silica and magnesium improve the setting of the concrete.

As the result of testing, it shows that WPSA is similar to the chemical properties of OPC and the water absorption of the concret is 27.05%. However the total percentage of the three combinations of SiO_2, Al_2O_3 and Fe_2O_3 was 45% and expected to possess low pozzolanic reactivity (50%). WPSA was used in concrete with proportions of 10%, 20%, 30%, and 40% as cement replacement by volume along with sand and water in fix quantity. An additional control mix concrete without WPSA was also prepared. The compressive strength, split tensile strength, flexural strength and durability of each mix was also determined on 28 and 90 days respectively.

2.5.1 SOURCE OF HYPO SLUDGE

The process of formation of paper from pulp includes the following processes during which the Hypo sludge is formed as waste by- product is purely a chemical wastesand do not contain any bio-degradable element. Most of the mills are using only woody raw material (bamboo, eucalyptus, casuarina s, poplar and others,hardwood species), but some other mills are using biogases in substantial quantity as raw material.

3. MATERIAL PROPERTIY

3.1. Physical Properties of Cement

Ordinary Portland cement, (Hathi OPC) conforming to IS:8112-1989 is used. Ordinary Portland cement 53Grade was used for casting all the Specimens. Different types of cement have different water requirements to produce pastes of standard consistence. Different types of cement also will produce concrete have a different rates of strength development. The choice of brand and type of cement is the most important to produce a good quality of concrete. The type of cement affects the rate of hydration, so that the strengths at early ages can be considerably influenced by the particular cement used. It is also important to ensure compatibility of the chemical and mineral admixtures with cement.

3.1.1 Specific Gravity

The density bottle was used to determine the specific gravity of cement. The bottle was cleaned and dried. The weight of empty bottle with brass cap and washerW_1 was taken. Then bottle was filled by 200 to 400g of dry cement and weighed as W_2.The bottle was filled with kerosene and stirred thoroughly for removing the entrapped air which was weighed as W_3.It was emptied, cleaned well, filled with kerosene and weighed as W_4.

3.1.2 Fineness (By Sieve Analysis)

The fineness of cement has an important bearing on the rate of hydration and hence on the rate of gain of strength and also on the rate of evolution of heat. Finer cement offers a greater surface area for hydration and hence faster development of strength.

100 grams of cement was taken on a standard IS Sieve No.9 (90 microns). The air-set lumps in the sample were broken with fingers. The sample was continuously sieved giving circular and vertical motion for 15 minutes. The residue left on the sieve was weighed.

3.1.3 Consistency

The objective of conducting this test is to find out the amount of water to be added to the cement to get a paste of normal consistency. 500 grams of cement was taken and made into a paste with a weighed quantity of water (% by weight of cement) for the first trial. The paste was prepared in a standard manner and filled into the vicat mould plunger, 10mm diameter, 50mm long and was attached and brought down to touch the surface of the paste in the test block and quickly released allowing it to sink into the paste by its own weight.

The depth of penetration of the plunger was noted. Similarly trials were conducted with higher water cement ratios till such time the plunger penetrates for a depth of 33-35mm from the top. That particular percentage of water which allows the plunger to penetrate only to a depth of 33-35mm from the top is known as the percentage of water required to produce a cement paste of standard consistency.

3.1.4 Initial Setting Time

The needle of the Vicat apparatus was lowed gently and brought in contact with the surface of the test block and quickly released. It was allowed to penetrate into the test block. In the beginning, the needle completely pierced through the test block. But after sometime when the paste starts losing its plasticity, the needle penetrated only to a depth of 33-35mm from the top. The period elapsing between the time when water is added to the cement and the time at which the needle penetrates the test block to a depth equal to 33-35mm from the top was taken as the initial setting time.

3.2 Property of Fine Aggregate

Clean and dry river sand available locally will be used. Sand passing through IS 4.75mm Sieve will be used for casting all the specimens.

3.2.1 Absorption, Porosity, and Permeability

The internal pore characteristics are very important properties of aggregates. The size, the number, and the continuity of the pores through an aggregate particle may affect the strength of the aggregate, abrasion resistance surface texture, specific gravity, bonding capabilities, and resistance to freezing and thawing action. Absorption relates to the particle's ability to take in a liquid. Porosity is a ratio of the volume of the pores to the total volume of the particle. Permeability refers to the particle's ability to allow liquids to pass through. If the rock pores are not connected, a rock may have high porosity and low permeability.

3.2.2 Surface Texture

Surface texture is the pattern and the relative roughness or smoothness of the aggregate particle. Surface texture plays a big role in developing the bond between an aggregate particle and a cementing material. A rough surface texture gives the cementing material something to grip, producing a stronger bond, and thus creating a stronger hot mix asphalt or portland cement concrete. Surface texture also affects the workability of hot mix asphalt, the asphalt requirements of hot mix asphalt, and the water requirements of portland cement concrete. Some aggregates may initially have good surface texture but may polish smooth later under traffic. These aggregates are unacceptable for final wearing surfaces. Limestone usually falls into this category.

3.2.3 Strength and Elasticity

Strength is a measure of the ability of an aggregate particle to stand up to pulling or crushing forces. Elasticity measures the "stretch" in a particle. High strength and elasticity are desirable in aggregate base and surface courses. These qualities minimize the rate of disintegration and maximize the stability of the compacted material. The best results for Portland cement concrete may be obtained by compromising between high and low strength, and elasticity. This permits volumetric changes to take place more uniformly throughout the concrete.

3.2.4 Hardness

The hardness of the minerals that make up the aggregate particles and the firmness with which the individual grains are cemented or interlocked control the resistance of the aggregate to abrasion and degradation. Soft aggregate particles are composed of minerals with a low degree of hardness. Weak particles have poor cementation. Neither type is acceptable. The Mohs Hardness Scale is frequently used for determination of mineral hardness.

3.3 Property of Coarse Aggregate

Crushed granite aggregate with specific gravity of 2.77 and passing through 4.75 mm sieve and will be used for casting all specimens. Several investigations concluded that maximum size of coarse aggregate should be restricted in strength of the composite. In addition to cement paste – aggregate ratio, aggregate type has a great influence on concrete dimensional stability. 20mm down size aggregate was used.

3.3.1 Specific Gravity

A pycnometer was used to find out the specific gravity of coarse aggregate. The empty dry pycnometer was weighed and taken as W_1. Then the pycnometer is filled with 2/3 of coarse aggregate and it was weighed as W_2. Then the pycnometer was filled with part of coarse aggregate and water and it weighed as W_3. The pycnometer was filled up to the top of the bottle with water and weighed it as W_4.

3.3.2 Bulk Density

Bulk density is the weight of a material in a given volume. It is expressed in Kg/m^3.A cylindrical measure of nominal diameter 250mm and height 300mm was used. The cylinder has the capacity of 1.5 liters with the thickness of 4mm. The cylindrical measure was filled about 1/3 each time with thoroughly mixed aggregate and tampered with 25 strokes. The measure was carefully struck off level using tamping rod as straight edge. The net weight of aggregate in the measure was determined. Bulk density was calculated as follows.

$$\text{Bulk density} = (\text{Net weight of coarse aggregate in Kg}) / (\text{Volume})$$

3.3.3 Surface Moisture

100g of coarse aggregate was taken and their weight was determined, say W_1. The sample was then kept in the oven for 24 hours. It was then taken out and the dry weight is determined, says W_2. The difference between W_1 and W_2 gives the surface moisture of the sample.

3.3.4 Water Absorption

100g of nominal coarse aggregate was taken and their weight was determined, say W_1. The sample was then immersed in water for 24 hours. It was then taken out drained and its weight was determined, says W_2. The difference between W_1 and W_2 gives the water absorption of the sample.

3.3.5 Fineness Modulus

The sample was brought to an air-dry condition by drying at room temperature. The required quantity of the sample was taken (3Kg). Sieving was done for 10 minutes. The material retained on each sieve after shaking, represents the fraction of the aggregate coarser then the sieve considered and finer than the sieve above. The weight of aggregate retained in each sieve was measured and converted to a total sample. Fineness modulus was determined as the ratio of summation of cumulative percentage weight retained (F) to 100.

3.4 Properties of Water

Water used for mixing and curing shall be clean and free from injurious amounts of Oils, Acids, Alkalis, Salts Sugar, Organic materials Potable water is generally considered satisfactory for mixing concrete Mixing and curing with sea water shall not be permitted. The pH value shall not be less than 6.

3.5 Properties of Hypo Sludge

SL.NO	CONSTIUTENT	% PRESENT IN HYPO SLUDGE
1	Moisture	56.8
2	Magnesium oxide (MgO)	3.3
3	Calcium oxide (CaO)	46.2
4	Loss on ignescent	27.00
5	Acid insoluble	11.1
6	Silica (SiO_2)	9.0
7	R_2O_3	3.6

3.6 Fresh Concrete Properties

3.6.1 Workability

With the addition of furnace slag, the slump loss with time is directly proportional to increase in the slag content due to the introduction of large surface area in the concrete mix by its addition. Although the slump decreases, the mix remains highly cohesive.

3.6.2 Segregation and Bleeding

Furnace slag reduces bleeding significantly because the free water is consumed in wetting of the large surface area of the furnace slag and hence the free water left in the mix for bleeding also decreases. Furnace slag also blocks the pores in the fresh concrete so water within the concrete is not allowed to come to the surface.

3.7 Hardened Concrete Properties

3.7.1 Compression Test on Concrete Cubes

The determination of the compressive strength of concrete is very important because the compressive strength is the criterion of its quality. Other strength is generally prescribed in terms of compressive strength. The strength is expressed in N/mm^2. This method is applicable to the making of preliminary compression tests to ascertain the suitability of the available materials or to determine suitable mix proportions. The concrete to be tested should not have the nominal maximum size of aggregate more than 20mm test specimens are either 15cm cubes or 15cm diameter used. At least three specimens should be made available for testing. Where every cylinder is used for compressive strength results the cube strength can be calculated as under. Minimum cylinder compressive strength = 0.8 x compressive strength cube (10 cm x 10 cm) The concrete specimens are generally tested at ages 7 days and 28 days.

3.7.2 Split Tensile Test on Cylinder

Concrete is strong in compression but weak in tension. Tension stresses are likely to develop in concrete due to drying shrinkage, rusting of reinforcement, temperature gradient etc. In concrete road slab this tensile stresses are developed due to wheel loaded and volume changes in concrete are available to determine this. Split test is one of the indirect methods available to find out the tensile strength.

3.8.3 Flexural Test on Beams

It is the ability of a beam or slab to resist failure in bending. It is measured by loading un-reinforced 6x6 inch concrete beams with a span three times the depth (usually 18 in.). The flexural strength is expressed as “Modulus of Rupture” (MR) in psi. Flexural MR is about 12 to 20 percent of compressive strength

4. MIX DESIGN

4.1 Definition

Mix design is the process of selecting suitable ingredient if concrete and determines their relative proportions with the object of certain minimum strength and durability as economically as possible.

4.2 Objective Of Mix Design

- The objective of concrete mix design as follows.
- The first objective is to achieve the stipulated minimum strength.

The second objective is to make the concrete in the most economical Manner. Cost wise all concrete's depends primarily on two factors, namely cost of material and cost of labour. Labor cost, by way of formwork, batching mixing, transporting and curing is namely same for good concrete.

4.3 Factors To Be Considered In Mix Design

1.Grade of concrete

2.Type of cement

3.Type & size of aggregate
4.Type of mixing & curing

5.Water /cement ratio

6.Degree of workability

7.Density of concrete

8.Air content

5. TESTING PROCEDURE

5.1 Compressive Strength Test

Figure5.1. CompressionTest

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At the time of testing, each specimen must keep in compressive testing machine. The maximum load at the breakage of concrete block will be noted. From the noted values, the compressive strength may calculated by using below formula When a specimen of material is loaded in such a way that it extends it is said to be in tension (Figure.5.1) On the other hand if the material compresses and shortens it is said to be in compression.

Compressive Strength = Load / Area

Size of the test specimen=150mm x 150mm x 150mm

5.2 Split Tensile Test

The size of cylinders 300 mm length and 150 mm diameter are placed in the machine such that load is applied on the opposite side of the cubes are casted. Align carefully and load is applied, till the specimen breaks.
The formula used for calculation.

Split tensile strength = 2P/ µdl

Figure.5.2 Split Tensile Test

The tensile strength is one of the basic and important properties of the concrete. The concrete is not usually expected to resist the direct tension because of its low tensile strength and brittle nature. However, the determination of tensile strength of concrete is necessary to determine the load at which the concrete members may crack. The cracking is a form of tension failure. Figure 5.2 shows the split tensile Test

5.3 Flexural Strength Test

During the testing, the beam specimens of size 1500mmx150mmx150mm were used. Specimens were dried in open air after 7 days of curing and subjected to flexural strength test under flexural testing assembly. Apply

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the load at a rate that constantly increases the maximum stress until rupture occurs. The fracture indicates in the tension surface within the middle third of span length. The flexural strength was obtained using the formula (R)

Figure 5.3 Flexural Strength Test

Flexural strength, also known as modulus of rupture, bend strength, or fracture strength,[a mechanical parameter for brittle material, is defined as a material's ability to resist deformation under load. The transverse bending test is most frequently employed, in which a specimen having either a circular or rectangular cross-section is bent until fracture or yielding using a three point flexural test technique. The flexural strength represents the highest stress experienced within the material at its moment of rupture. The flexural strength would be the same as the tensile strength if the material were homogeneous. In fact, most materials have small or large defects in them which act to concentrate the stresses locally, effectively causing a localized weakness.When a material is bent only the extreme fibres are at the largest stress so, if those fibres are free from defects, the flexural strength will be controlled by the strength of those intact 'fibres'. However, if the same material was subjected to only tensile forces then all the fibres in the material are at the same stress and failure will initiate when the weakest fibre reaches its limiting tensile stress. Therefore it is common for flexural strengths to be higher than tensile strengths for the same material. Conversely, a homogeneous material with defects only on its surfaces (e.g., due to scratches) might have a higher tensile strength than flexural strength. If we don't take into account defects of any kind, it is clear that the material will fail under a bending force which is smaller than the corresponding tensile force. Figure 5.3 shows Flexural Strength Test

6. TEST RESULT

6.1 For M20 Grade Concrete (replacement of cement)

RATIO –I

Hypo Sludge – 0%

RATIO - II

Hypo Sludge – 10% by replacement of cement.

RATIO – III:

Hypo Sludge – 20% by replacement of cement.

RATIO - IV

Hypo Sludge – 30% by replacement of cement.

RATIO – V

Hypo Sludge – 40% by replacement of cement.

Above all ingredients are added by weight of cement.

Table 6.1 shown Compressive Test on Cube,
Table 6.2 shown Split Tensile Strength of Cylinder
Table 6.3 shown Flexural Strength of Beam

Table 6.1 Compressive Strength of Cube

S.NO	PROPORTION in %	APPLIED LOAD in KN	COMPRESSION STRENGTH in Mpa
1	0	625.3	29.16
2	10	702.2	31.72
3	20	834.5	37.09
4	30	886.7	39.41
5	40	679.0	30.18

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Table 6.2 Split Tensile Strength of Cylinder

S.NO	PROPORTION in %	APPLIED LOAD in KN	SPLIT TENSILE STRENGTH in Mpa
1	0	91.1	1.29
2	10	103.3	1.46
3	20	120.1	1.70
4	30	131.4	1.86
5	40	122.2	1.73

Table 6.3 Flexural Strength of Beam

S.NO	PROPORTION in %	APPLIED LOAD in KN	FLEXURAL STRENGTH in Mpa
1	0	18.5	7.20
2	10	22.9	8.92
3	20	25.3	9.87
4	30	30.6	11.93
5	40	26.4	10.3

Figure.6.1 shows Compression Test Graph Result, Figure.6.2 shows Split Tensile Test Graph Result and Figure.6.3 shows Flexural Strength Graph Result.

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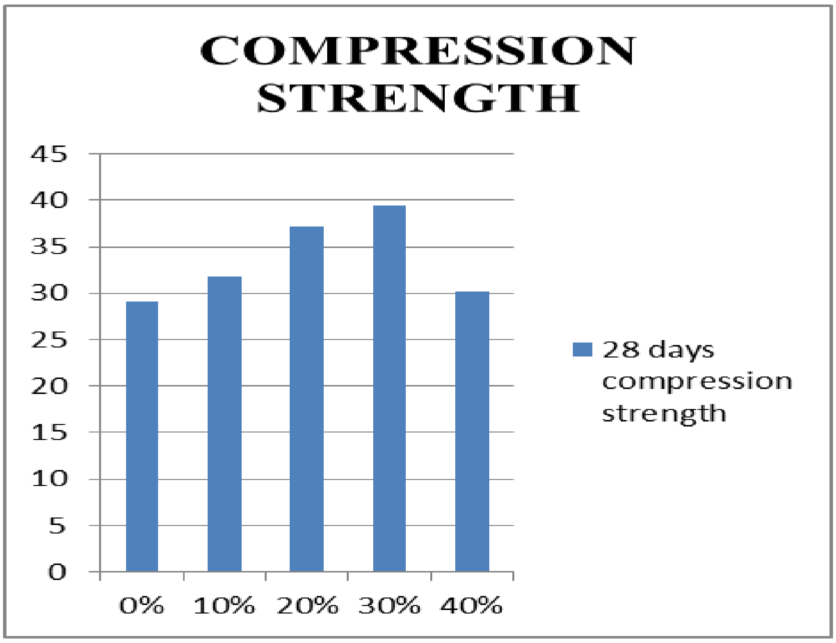

Figure 6.1 Compression Test Graph Result

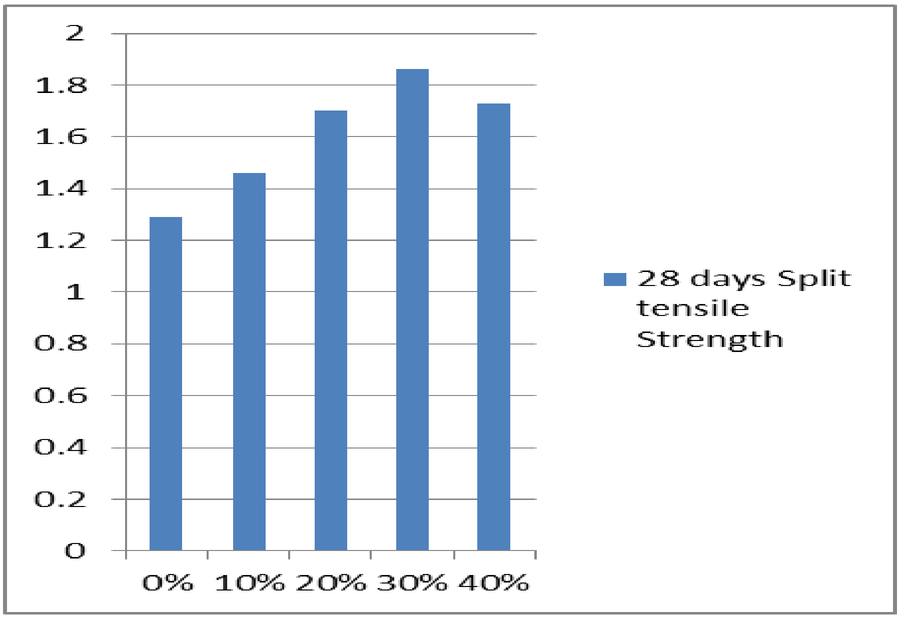

Figure 6.2 Split Tensile Test Graph Result

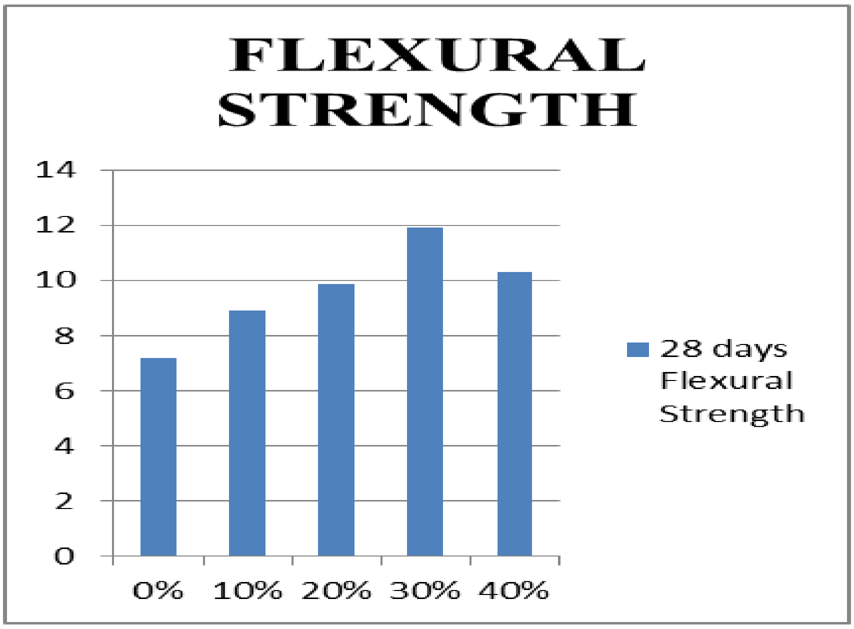

Figure.6.3 Flexural Strength Graph Result.

CONCLUSION

The conclusions drawn from these experimental investigations are as follows. Compressive strength of the concrete is increased when the Percentage of replacement of hypo sludge is increased up to 30% beyond that Compressive strength becomes decreases. Split tensile strength of the concrete is increased when the Percentage of replacement of hypo sludge is increased up to 30% beyond that Split tensile strength becomes decreases. Flexural strength of the concrete is increased when the Percentage of replacement of hypo sludge is increased up to 30% beyond that Flexural strength becomes decreases. The usage of Hypo sludge will reduce the ill effects on the environment caused due to the disposal of sludge. Use of hypo sludge in concrete can save the paper industry disposal costs and produces a sustainable concrete for construction. Disposal problem of the hypo sludge can be minimized by this project now days it is a big problem of getting the landfill.

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